

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER OF PATENTS AND TRADEMARKS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

ATTORNEY DOCKET NO. APPLICATION NO. FILING DATE FIRST NAMED INVENTOR CONFIRMATION NO. 09/737,638 12/14/2000 F. Scott Johnson TI-23703.1 2828 23494 05/23/2003 7590 TEXAS INSTRUMENTS INCORPORATED **EXAMINER** P O BOX 655474, M/S 3999 HA, NATHAN W DALLAS, TX 75265 ART UNIT PAPER NUMBER 2814 DATE MAILED: 05/23/2003

Please find below and/or attached an Office communication concerning this application or proceeding.

		\mathbb{N}
	Application No.	Applicant(s)
Office Action Summary	09/737,638	JOHNSON, F. SCOTT
	Examiner	Art Unit
TI- MAU INO DATE - (II)	Nathan W. Ha	2814
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply		
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). - Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b). Status		
1) Responsive to communication(s) filed on <u>05 M</u>	<u>lay 2003</u> .	
2a) This action is FINAL . 2b) This action is non-final.		
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.		
Disposition of Claims	in parto quayro, 1000 o.b. 11, 4	00 0.0. 210.
4)⊠ Claim(s) <u>14 and 16</u> is/are pending in the application.		
4a) Of the above claim(s) is/are withdrawn from consideration.		
5) Claim(s) is/are allowed.		
6)⊠ Claim(s) <u>14 and 16</u> is/are rejected.		
7) Claim(s) is/are objected to.		
8) Claim(s) are subject to restriction and/or election requirement. Application Papers		
9) The specification is objected to by the Examiner.		
10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.		
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).		
11) The proposed drawing correction filed on is: a) approved b) disapproved by the Examiner.		
If approved, corrected drawings are required in reply to this Office action.		
12) ☐ The oath or declaration is objected to by the Examiner.		
Priority under 35 U.S.C. §§ 119 and 120		
13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).		
a) All b) Some * c) None of:		
1. Certified copies of the priority documents have been received.		
2. Certified copies of the priority documents have been received in Application No		
 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 		
14) Acknowledgment is made of a claim for domestic	priority under 35 U.S.C. § 119(e) (to a provisional application).
a) ☐ The translation of the foreign language provisional application has been received. 15)☐ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121.		
Attachment(s)		
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(s)	5) Notice of Informal P	(PTO-413) Paper No(s) atent Application (PTO-152)

DETAILED ACTION

1. Cancellation of claims 13 and 15 is acknowledged.

Claim Rejections - 35 USC § 103

- 2. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 14 and 16 are rejected under 35 U.S.C. 103(a) as being unpatentable over Chin et al. (US. 4,992,848, previously cited, hereinafter, Chin) and in view of Brighton (US 4,839,305, previously cited.) and Park (US 2001/0048134, newly cited.)

In regard to claim 14, Chin et al. discloses, in fig. 9, a method of forming an emitter contact for a bipolar junction transistor comprising steps of:

providing a silicon substrate 101 having a collector region 102, a base region 115 within collector region 102, and an emitter region 114 disposed within base region 115;

forming a base polysilicon layer 111 on the surface of silicon substrate 101 in contact with the base region 115, and defining an aperture with a sidewall (not numbered) exposing the base and emitter regions of the silicon substrate;

forming the aperture through the layers;

Application/Control Number: 09/737,638

Art Unit: 2814

forming a spacer 109 extending upwardly from the silicon substrate and to cover the sidewalls, the spacers covering the base region and partially covering emitter region;

forming an emitter electrode 105 positioned within the aperture in engagement with emitter region, the spacer, and the substrate.

depositing a layer of emitter polysilicon 110 onto the substrate and the aperture.

This limitation can be found in Chin's col. 3, lines 52-55; and

etching back the layer of emitter polysilicon, see figs. 4-5.

Chin et al. as describe above fails to disclose the method of forming the oxide layer as depositing an oxide layer onto the base polysilicon. It should be noted that deposition method is widely used in the semiconductor manufacturing to improving the device structure and eliminating unnecessary step in the process since deposition does not damage the lattice of the silicon structure; Therefore, the annealing process it not necessary.

Park, in fig. 3, teaches a method of making a bipolar transistor including a substrate 10, and further teaches depositing a layer of oxide 67 over the substrate.

Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention was made to form the oxide layer by deposition method as taught by Park in Chin's in order to be able to obtain the advantages mentioned above.

4. Claims 16 is rejected under 35 U.S.C. 103(a) as being unpatentable over Chin and Park as applied to claim 14 above, and further in view of Walczyk et al. (Tailoring Interface Oxide for Polysilicon..., IEEE, 1992, pp. 84-87, previously cited.)

Application/Control Number: 09/737,638 Page 4

Art Unit: 2814

In regard to claim 16, the combination of Chin and Park discloses all of the claimed limitations as mentioned above, but does not expressly mention the use of in situ and rapid thermal annealing in the process of making the device. It should be noted that the method of using "in situ" and annealing is well known and have being used widely in the art of making semiconductor devices since in situ can be used to producing a minimum interfacial oxide known as "Oxide Free process", and Rapid thermal annealing process can be used to avoid damaging the surface of the device. For example, Walczyk et al. evidently teaches these processes in his article of how to make an efficient semiconductor device; see page 84 col. 2 last paragraph and page 85, col. 2, first paragraph.

Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention was made to use the processes as taught by Walczyk et al. in Chin in order to take advantages of these processes to improving device characteristics since in situ process can be used to producing a minimum interfacial oxide known as "Oxide Free process", and Rapid thermal annealing process can be used to avoid damaging the surface of the device.

Response to Arguments

5. Applicant's arguments with respect to claims 14 and 16 have been considered but are most in view of the new ground(s) of rejection.

Application/Control Number: 09/737,638

Art Unit: 2814

Conclusion

Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Nathan W. Ha whose telephone number is (707) 305-

3507. The examiner can normally be reached on M-TH 8:00-7:00(EST).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Wael Fahmy can be reached on (703) 308-4918. The fax phone numbers

for the organization where this application or proceeding is assigned are (703) 308-7722

for regular communications and (703) 305-3431, or 305-3432 for After Final

communications.

Any inquiry of a general nature or relating to the status of this application or

proceeding should be directed to the receptionist whose telephone number is (703) 308-

0956.

Nathan Ha May 15, 2003

SUPEF.

TEUM-VOLUGY CENTER!

Page 5